

DATA SHEET

PRODUCT CODE: 1000

PRODUCT NAME: Coldsol

DESCRIPTION:

adhesive solution based on synthetic resins and rubbers polychloroprene.

MAIN FEATURES:

- Excellent resistance to mechanical stress.
- Excellent elasticity.
- Excellent adhesive characteristics for the coupling.
- Fast drying.

TECHNICAL DATA: (The data relate to the product mixed at 20°C)

Appearance: liquid black

Smell: characteristic

Solubility in water: immiscible

Specific weight: 0.87 ± 0.05 kg / l

Solids content by weight: $22 \pm 0.3\%$

Catalysis: 4.5% by weight with appropriate activator

Crosslinking time 48/72 h

Storage stability (cool and dry place): 6 months from delivery date - The product must be stored in cool, in the absence of direct light. The prolonged storage at temperatures above 25°C reduce the lifetime of the product.

INSTRUCTIONS USE:

Add the hardener to the adhesive up to 4.5% by weight and mix thoroughly. The best adhesion is obtained within 15-30 minutes from the addition of the hardener. The materials to be glued must be dry (WITH LESS HUMIDITY POSSIBLE) degreased and without dust (we recommend sanding and cleaning with specific solvents). Apply the adhesive on both sides to be glued and let it dry for at least 30 minutes, repeat the operation and attach the two parts by applying pressure with a hammer. To avoid gluing errors, the temperature of the environment and of the glue must not be less than 18°C and the application must be

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INSTRUCTIONS USE:

carried out in a non-rain or misty atmosphere.

BRUSH:

If applied by brush, occasionally homogenize (every 10/15 minutes) manually.

SPRAY:

If applied by spraying is recommended to keep the product in agitation during use.